

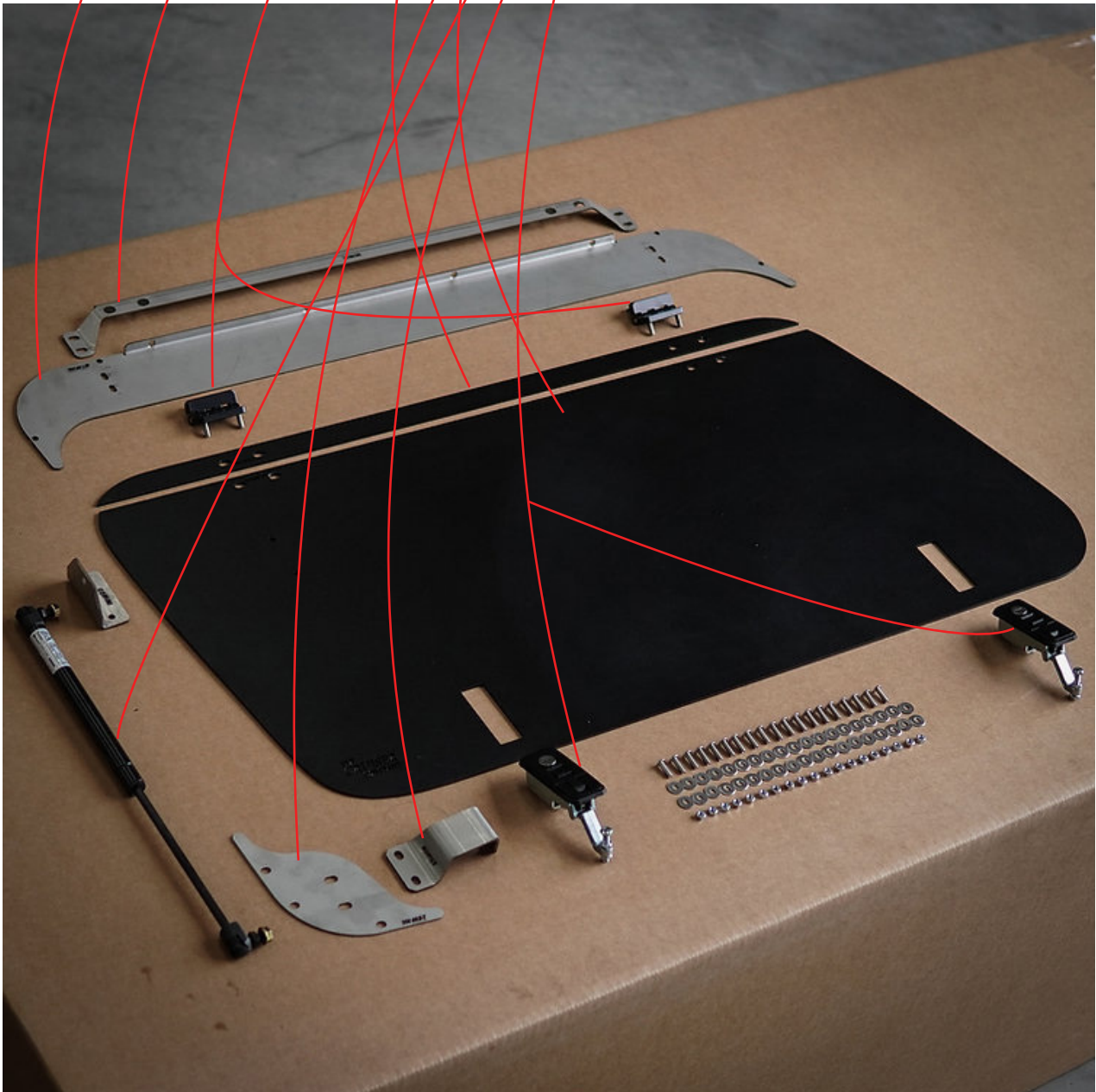
*THE*  
**CRUISER**  
*COMPANY.*

**GQ LIFT UP WINDOW INSTRUCTIONS**  
**2023**



**STEP 1:** Confirm you have all the parts and tools required to complete the job:

- Allen key set
- 6mm drill bit
- Drill
- Caulking gun
- Masking tape
- Phillips head screw driver
- Small F clamps
- 10mm and 8mm Spanner
- Black or white mastic
- Inner mounting plate
- Hinge mounting plate
- 2x black hinges
- Small outer black panel
- Large outer black panel
- Upper gas strut mount
- Gas strut with strut balls and nuts
- Lower gas strut mounting plate
- Lower gas strut mount
- 2x Locks
- 19x m5 bolts and nuts
- 38x m5 washers
- 8x m6 nuts
- Bulb seal





**STEP 2:** Remove the existing window.

This step can be done by you or a professional. Gently pry and push out the existing window with the correct plastic tools.



**STEP 3:** Clean the area

Clean off the old sealant using the correct solvent. We recommend white spirits or a citrus based cleaner, be very careful as some of these can destroy paint. Check in a non visible area first.

Once clean mask right around the window to prevent scratches during install.



**STEP 4:** Test fit

Assemble the stainless mounting plates as shown here ensuring the bolts are installed in all these locations. Clamp the assembly in place then install the black panels as shown in the next image.



**STEP 4:** Cont.

Once the black panel has been fitted check the alignment of the panel against the car. Remember the bulb seal will hold the panel out 10-20 mm from the pinchweld of the car depending on latch tightness. Once the correct alignment has been achieved mark the holes as shown



**STEP 4:** Cont.

Grab the lower gas strut mounting plate and hold in place as shown below. Being careful to ensure the holes align well with the inside of the car and outer sections of the factory pinchweld mark the three holes.



**STEP 5:** Drilling

Drill the marked holes being very careful NOT to let the chuck of the drill hit the body of the car. If possible add extra masking tape in these areas to avoid scratches.





**STEP 6:** Mastic sealing

Apply mastic in the area shown below. You may like to put more masking tape on the inside of the car to assist with an easier clean up. (Cleanup solvent will be noted on the back of the Mastic tube chosen)



**STEP 7:** Install mounting plates

Using the m5 bolts provided reinstall the upper and lower stainless mounting plates as shown above.

**STEP 8:** Install black outer panels

Install the upper black panel with hinges, leave the m6 nuts a little loose to allow for adjustment. Unlock and fit the locks to the large main panel, fit the upper gas strut panel to the large window panel. Fit the lower gas strut mount to the mounting plate on the car. Now fit the window panel to the car.





**STEP 10:** Fit the gas strut and adjust the locks.

Fit the gas strut as shown. Adjust the pressure on the locks using the bolt and nut in the lock. Do not try to over tighten the locks.



**STEP 11:** Install the bulb seal.

Using the provided bulb seal apply a small amount of mastic inside the part that grips the pinchweld or apply it to the pinchweld on the car itself. Cut to length once fitted.



**STEP 12:** Enoy!

Send us some pictures when it's all done!

