

## LATCH ASSEMBLY INSTRUCTIONS:

**\*\* PLEASE LOCTITE BOLTS \*\***

### LATCH PARTS:

- LATCH HANDLE
- LATCH BASE
- EYELET
- THREADED CROSS PIN
- 2X SMALL PINS WITH CIRCLIP GROOVE
- 2X CIRCLIPS
- 2X M8 20MM STAINLESS BUTTON HEAD BOLTS
- 4X M8 STAINLESS WASHERS
- 2X M8 STAINLESS NUTS



**STEP 1:**

Install the latch handle into the latch base as pictured below:



**STEP 2:**

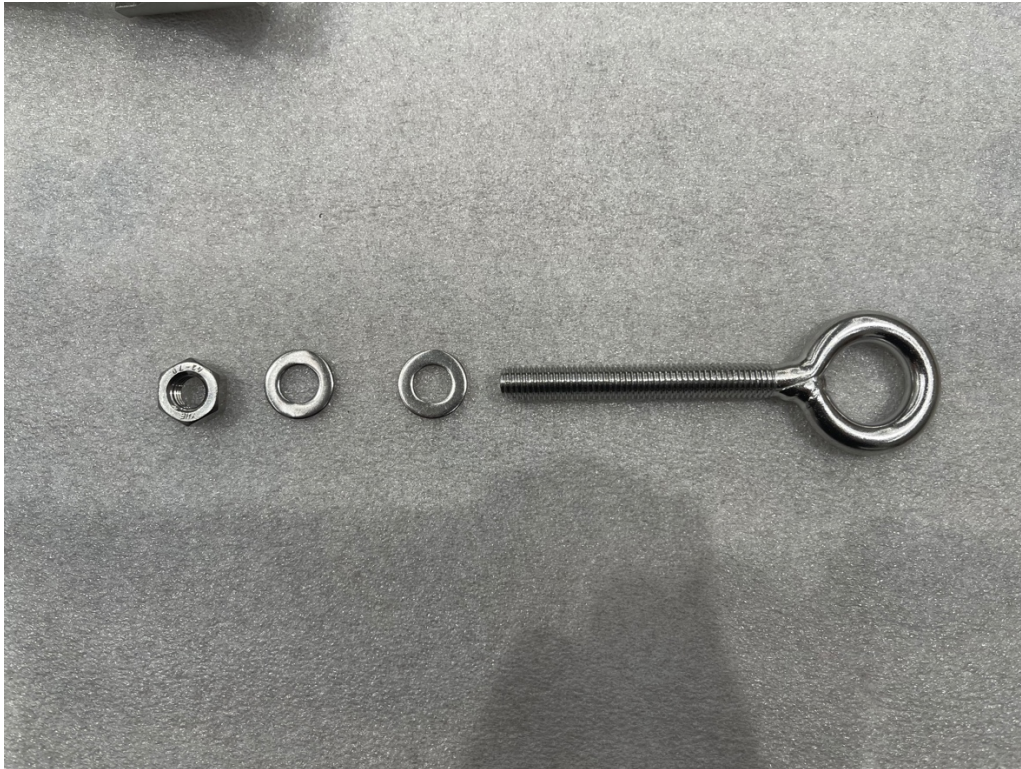
Install the 2x small pins with circlip grooves through the latch handle and the latch base. Please ensure the pins go from the top down so that the circlip is fitted on the bottom of both pins, this means that the left and right latch handles will have pins installed in opposite directions. Please see pins installed below:





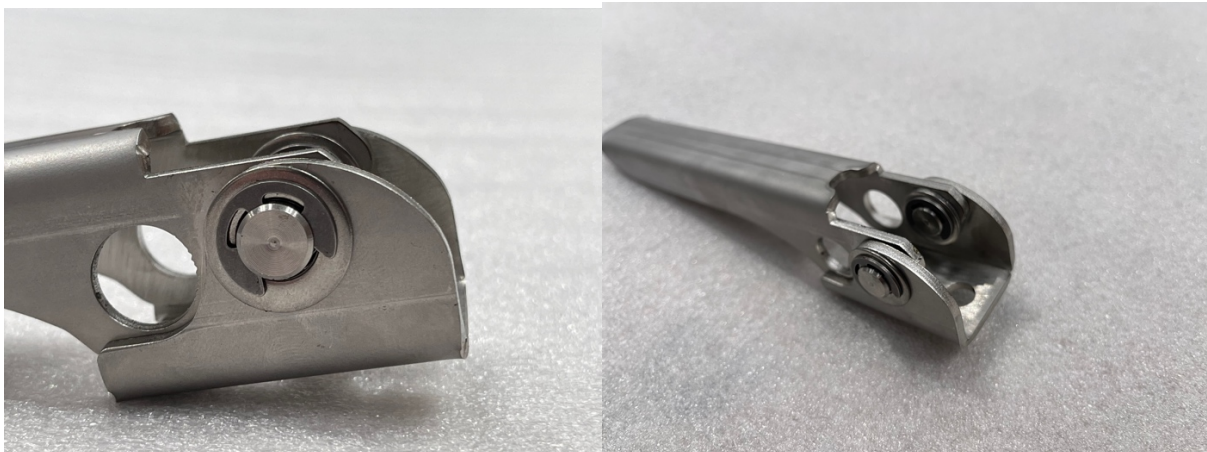
**STEP 3:**

Take the eyelet bolt and separate the pre-installed m10 stainless nut and m10 stainless washers. Please see this picture below:



**STEP 4:**

Take the m10 stainless washers removed in step 3 and install these onto the circlip side of the small pins that were installed in step 2. Then take the circlips and install them onto the small pins, please ensure these circlips seat fully into the machined groove in the small pins.



**STEP 5:**

Please install the stainless threaded cross pin through the latch handle as pictured below:



**STEP 6:**

Please install the stainless eyelet into the threaded cross pin as pictured below:





**STEP 7:**

Take the m10 stainless nut that was removed from the eyelet in step 3 and re install it onto the eyelet behind the latch handle. Once the arm is installed, the threaded eyelet will be used to adjust latch tension and the m10 nut can be used to lock the eyelet at the desired tension. Please see this pictured below:



**STEP 8:**

Use the m8 stainless bolts, washers, and nuts to bolt the latch to the latch drop down. Please ensure the bolts are installed so that the nuts are behind the drop down, not inside the latch. Please ensure circlips are facing down. Please ensure bolts are installed with Loctite. The latch drop down has slots vertically to allow for adjustment once the arm is fitted to the rear bar. Please see this pictured below:

